

# Science of Advanced Materials on the Space Shuttle & the International Space Station – Spin off applications on Earth

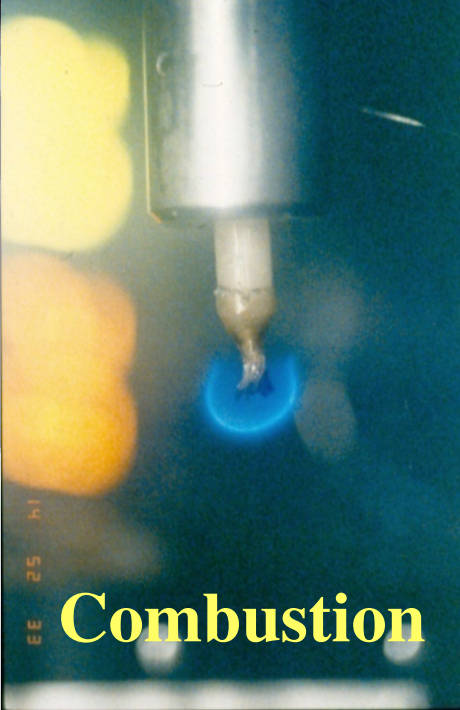


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# Experiments in Space



Combustion



Advanced Materials  
zeolites



Biomaterials, Plant growth  
Human Life Sciences

# Why Grow Advanced Material Crystals in Space?



## **SCIENTIFIC RATIONAL**

**Eliminate sedimentation**

**Diffusion limited growth**

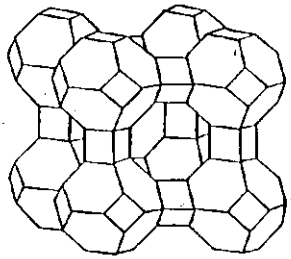
**Secondary nucleation effects  
minimized**

**Overall effect : crystals  
with fewer defects**

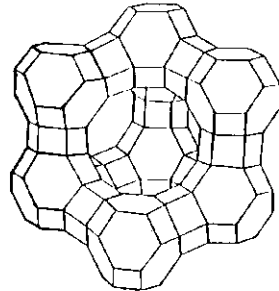
## **Economic Rational (Zeolites)**

**Chemical Process Industry's  
major catalytic material,  
Wide range of applications,  
Exotic use**

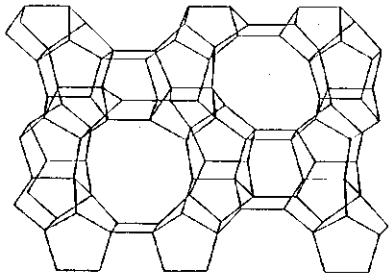
# ZEOLITE- MOLECULAR SIEVE



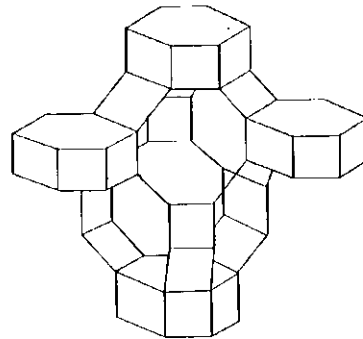
ZEOLITE A



FAUJASITE



PENTASIL LAYER



CHABAZITE

Zeolites ( more than 50 types)

Alumino silicate crystals

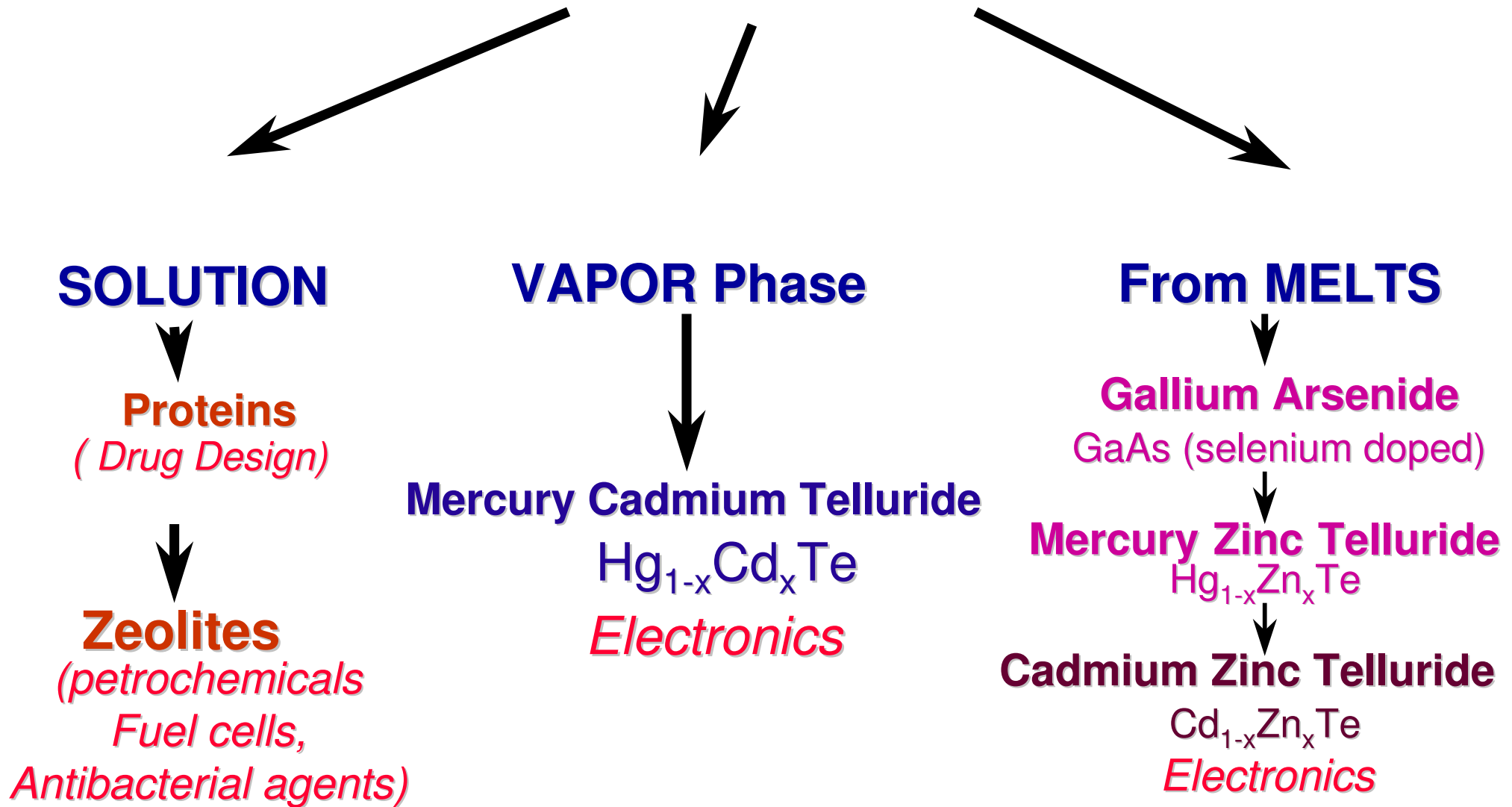


Nanoporous crystal structure.

- Some areas of use: - Economic and social impact
- Cat. cracking in petroleum refineries (gasoline production)
  - ion exchangers ( water treatment , powdered detergents)
  - gas or liquid separation processes, petrochem. catalysts
  - nanocomposites , antibacterials, hosts for microencapsulation.

**Worldwide market over 2.5 billion USD**

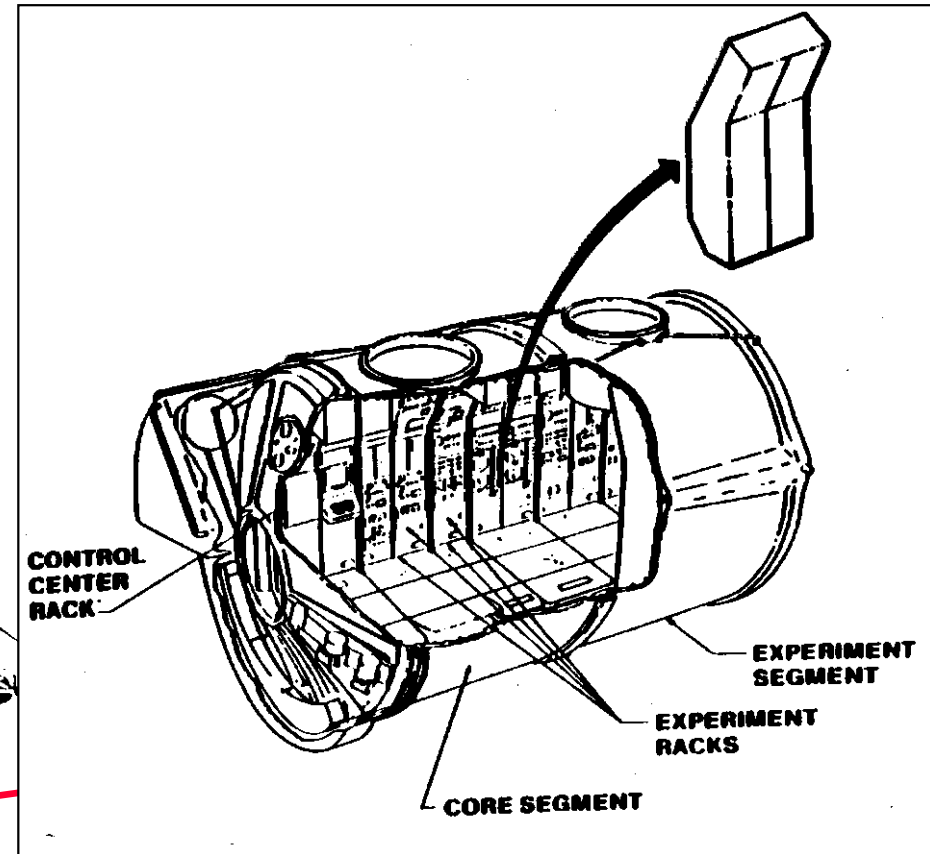
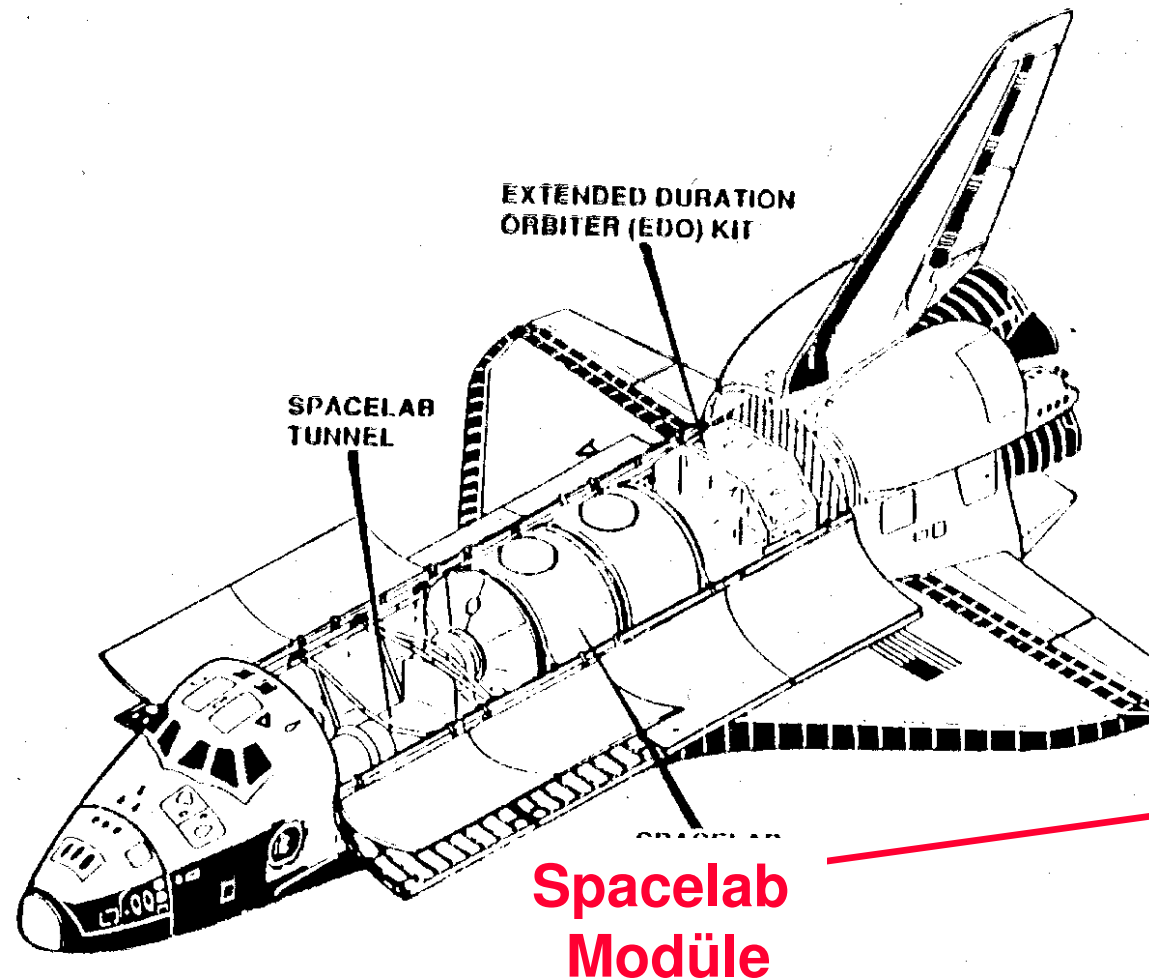
# Categories of Crystals Growth in Space



# Where Were These Experiments Held ?

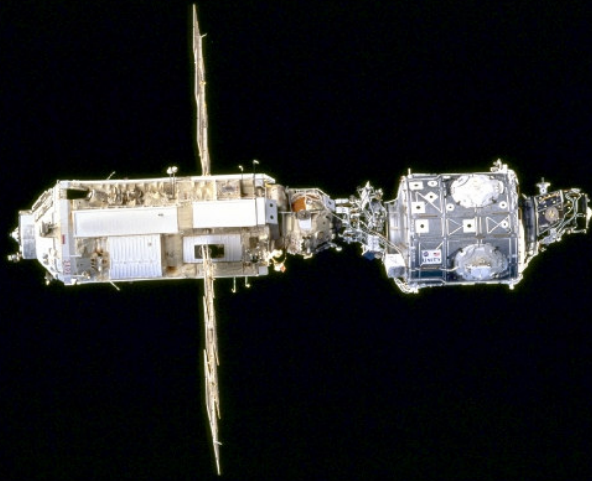
## Columbia Space Shuttle STS-73

### USML-2 ( United States Microgravity Lab- 2)

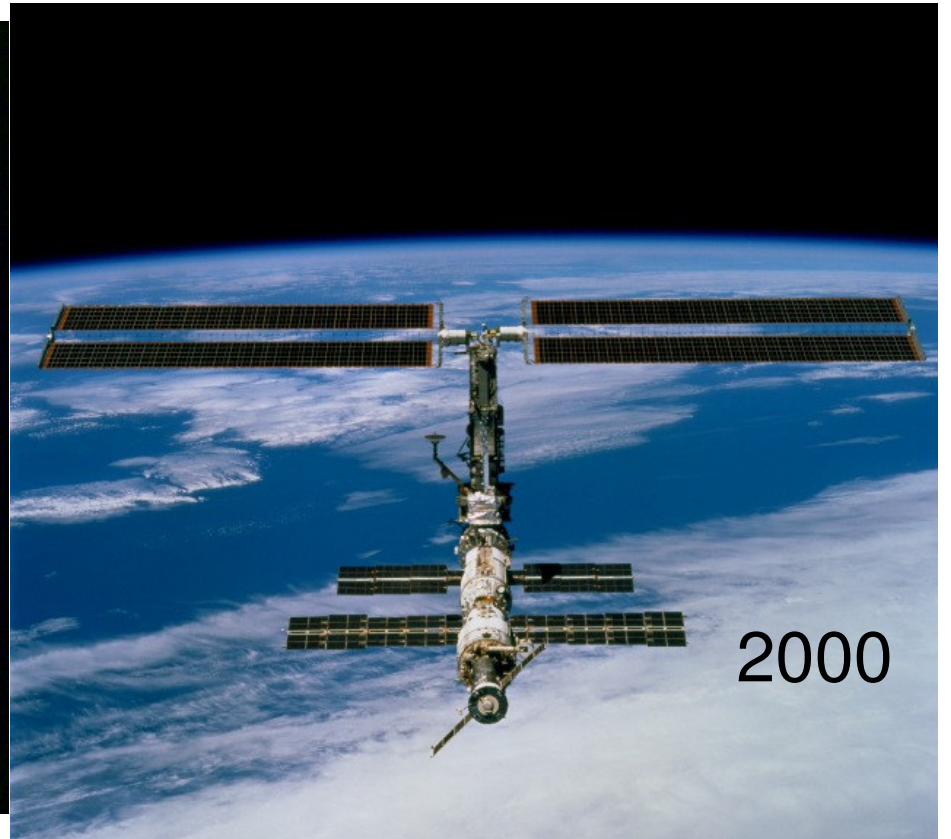




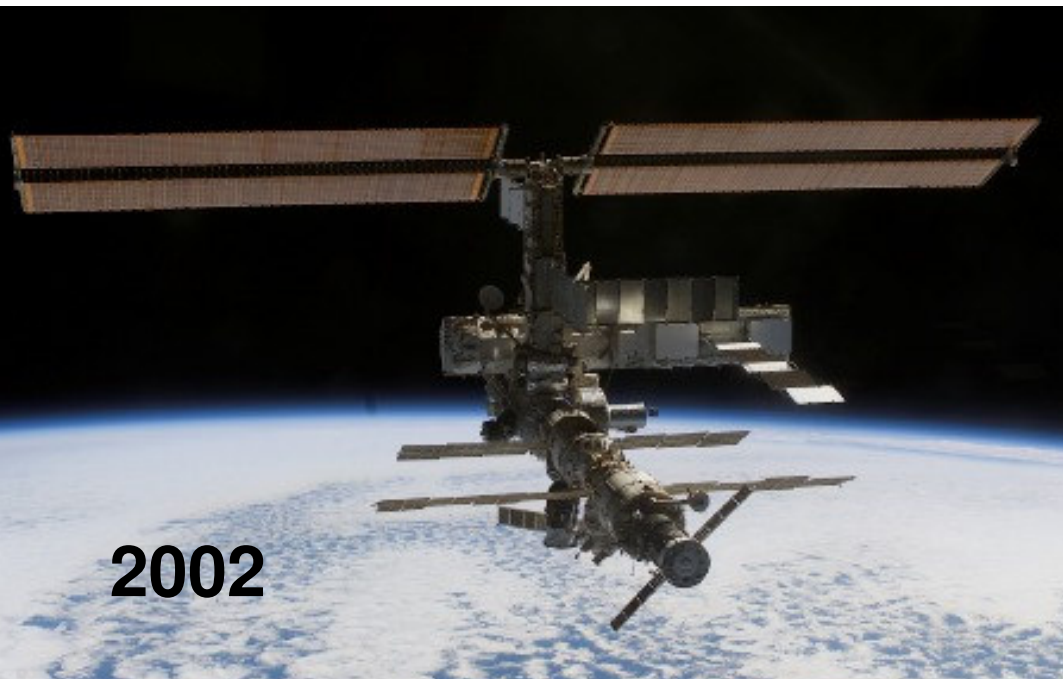
# ISS ASSEMBLY



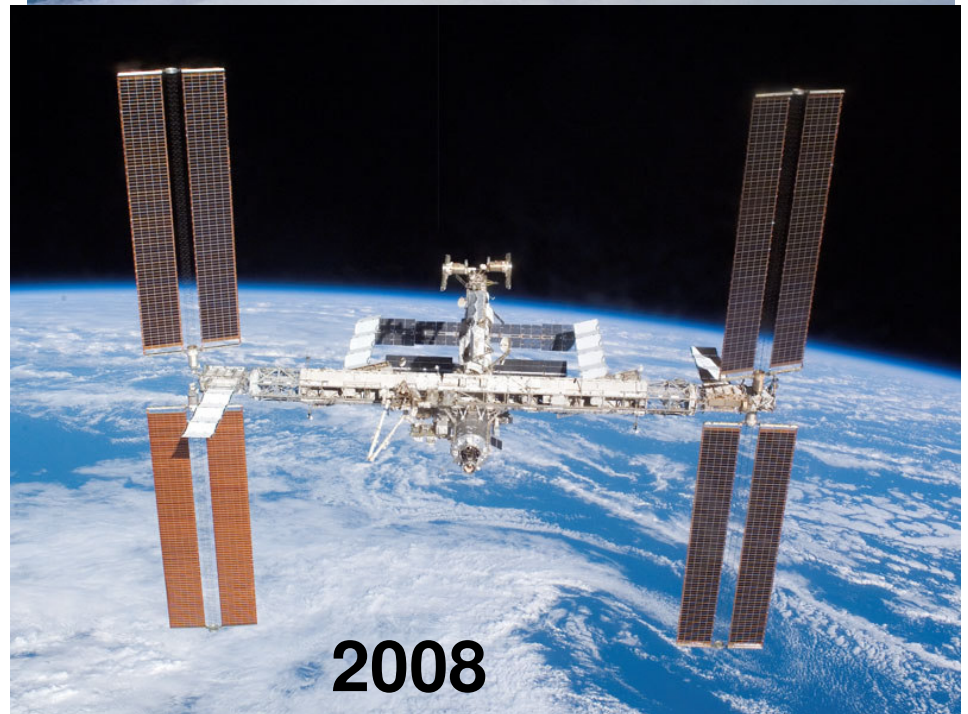
1998



2000



2002



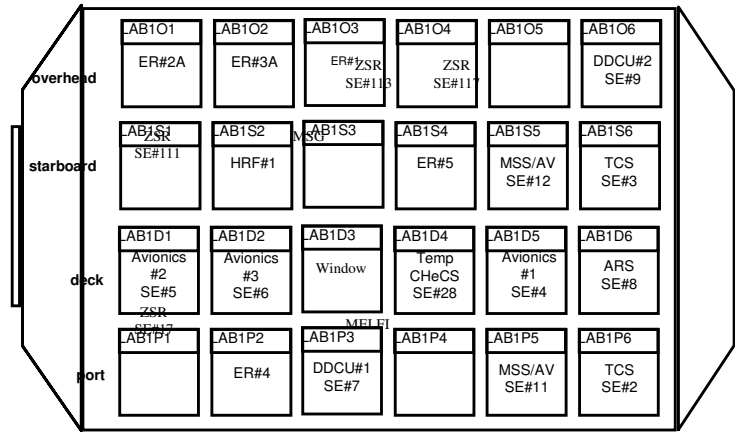
2008



# ISS - US Lab (Destiny)

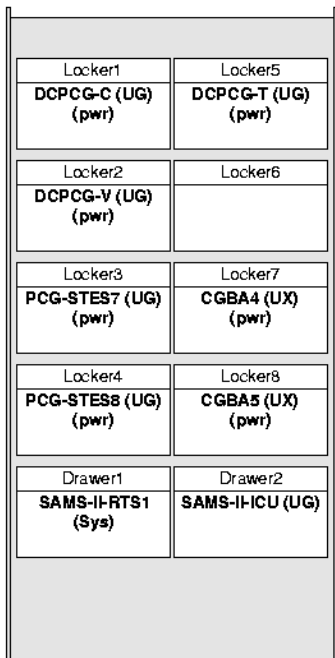




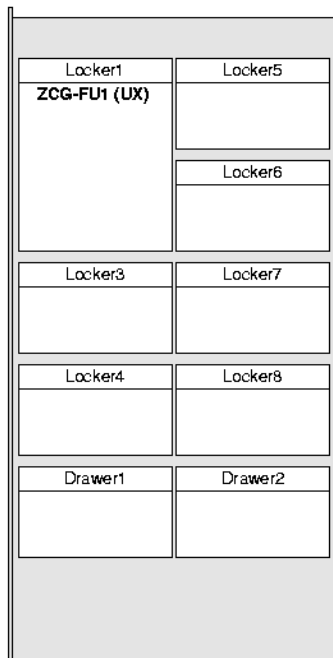


# International Space Station - US Lab EXPRESS Rack

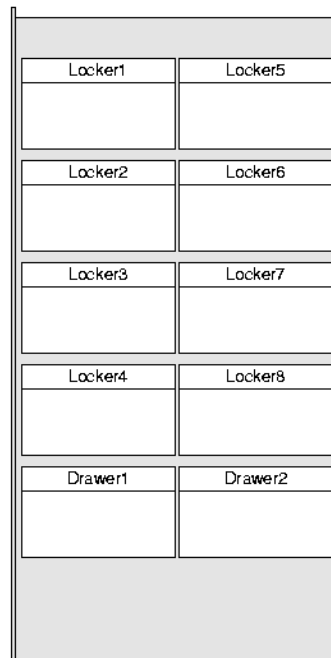
EXPRESS Rk 1



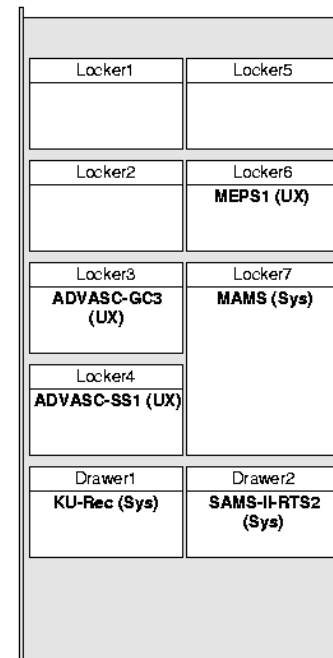
EXPRESS Rk 2



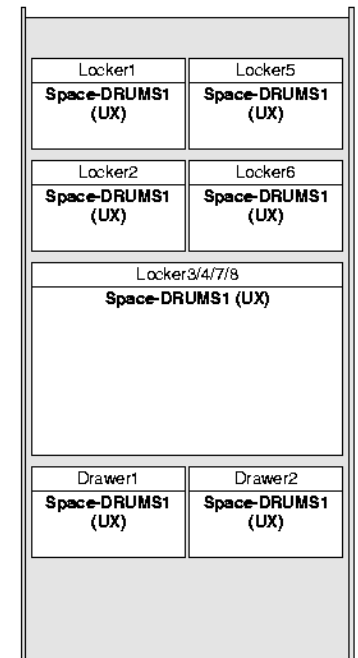
EXPRESS Rk 3



EXPRESS Rk 4



EXPRESS Rk 5



**EX**pedite **PR**ocessing **E**xperiments on **S**pace **S**tation

# Experiments Are Transported to ISS



**MPLM at Kennedy Space Center  
(KSC , Florida - 2002)**



**MPLM is being transported to ISS**

**MPLM=Multi Purpose Logistics Module**



## “Expedite the Processing of Experiments to Space Station Rack” (EXPRESS Rack)

### FACILITY OBJECTIVE

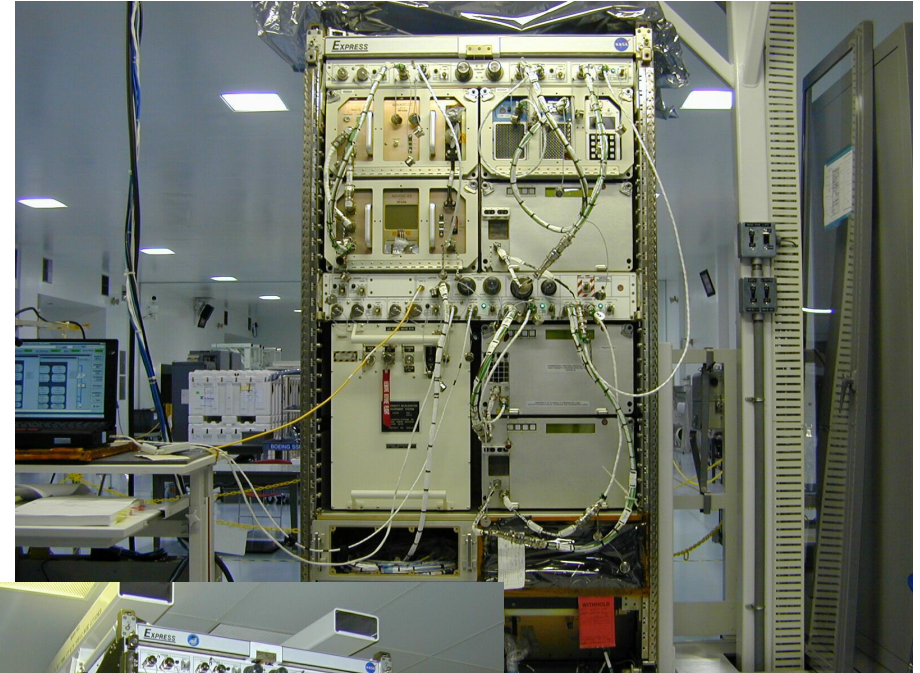
Provides simple, standard interfaces to accommodate drawer-level, locker, and modular-type payloads.

The EXPRESS Rack concept provides the capability for a simple and shortened integration cycle.

### FLIGHT OPERATIONS SUMMARY

Transported in MPLM to Orbit with partial subrack payload complement

Rack transferred to Destiny and installation checkout performed





# “Zeolite Crystal Growth Furnace” (ZCG)

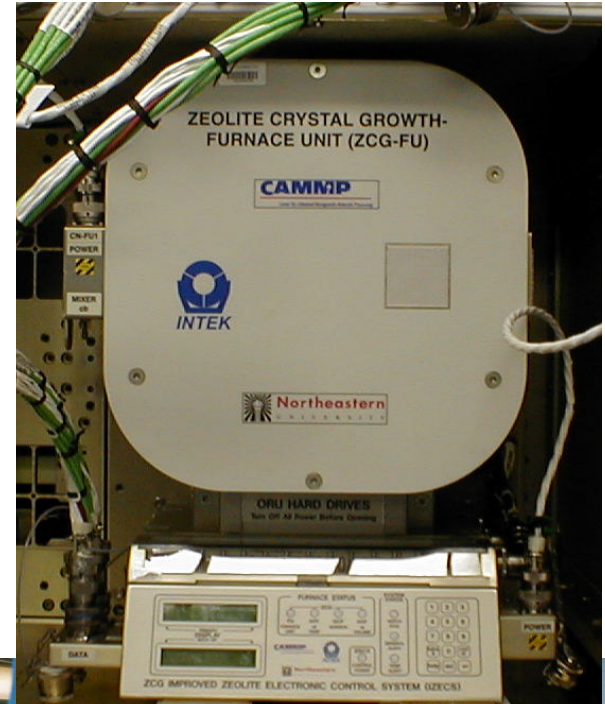
Al Sacco, Ph.D.; Nurcan Bac, Ph.D. Center for Advanced Microgravity Materials Processing (CAMMP), Boston

## RESEARCH OBJECTIVE

- Use the ISS Microgravity environment to grow larger crystals with improved defect structure for zeolites, or other materials to enhance their adsorption properties and catalytic performance in important chemical processes, electronic device manufacture, and other applications

## FLIGHT OPERATIONS SUMMARY

- ZCG is mostly autonomous except crew interaction required for:
  - Start up
  - Shutdown
  - Sample change out (experiment runs last 10-20 days)
  - Monitoring: Photography and check temperatures at predetermined intervals
  - Packaging samples for return to Earth

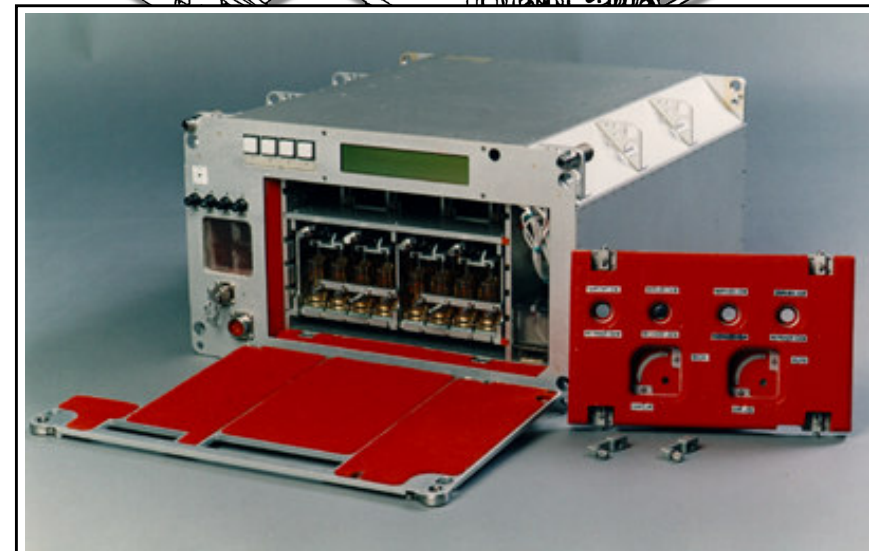
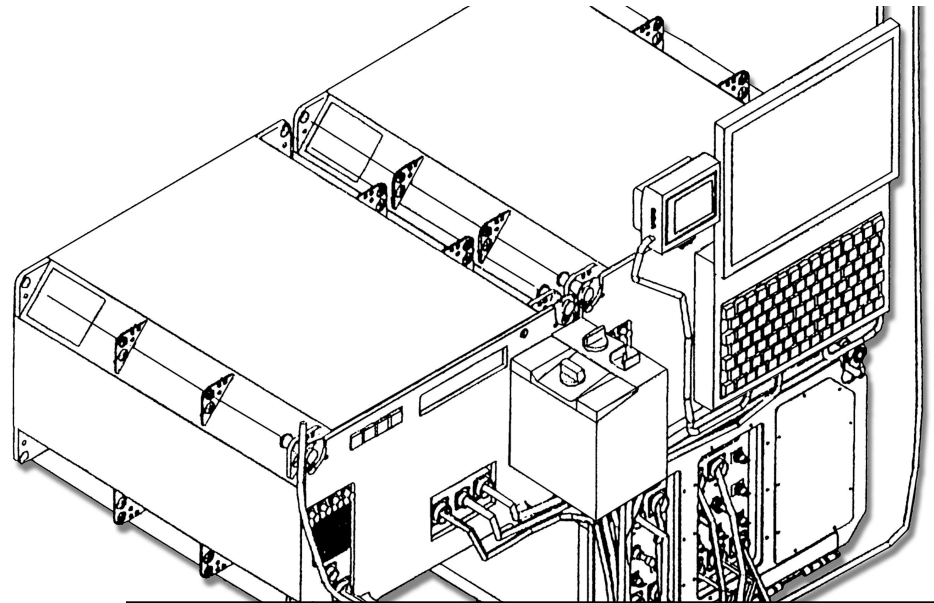


## “Dynamically Controlled Protein Crystal Growth” (DCPCG-V/C)

Lawrence DeLucas, Ph.D.; University of Alabama, Birmingham

### RESEARCH OBJECTIVE

- Develop an automated crystallization system that provides real-time control of the supersaturation levels and assess the usefulness of dynamic control for improving the success of space-based protein crystal growth experiments
- DCPCG-V uses nitrogen gas to influence the rate of evaporation of the protein solution to induce crystal growth
- Compare microgravity vs. 1-g results in crystal quality, growth rates, movement and distribution, and vapor diffusion equilibration



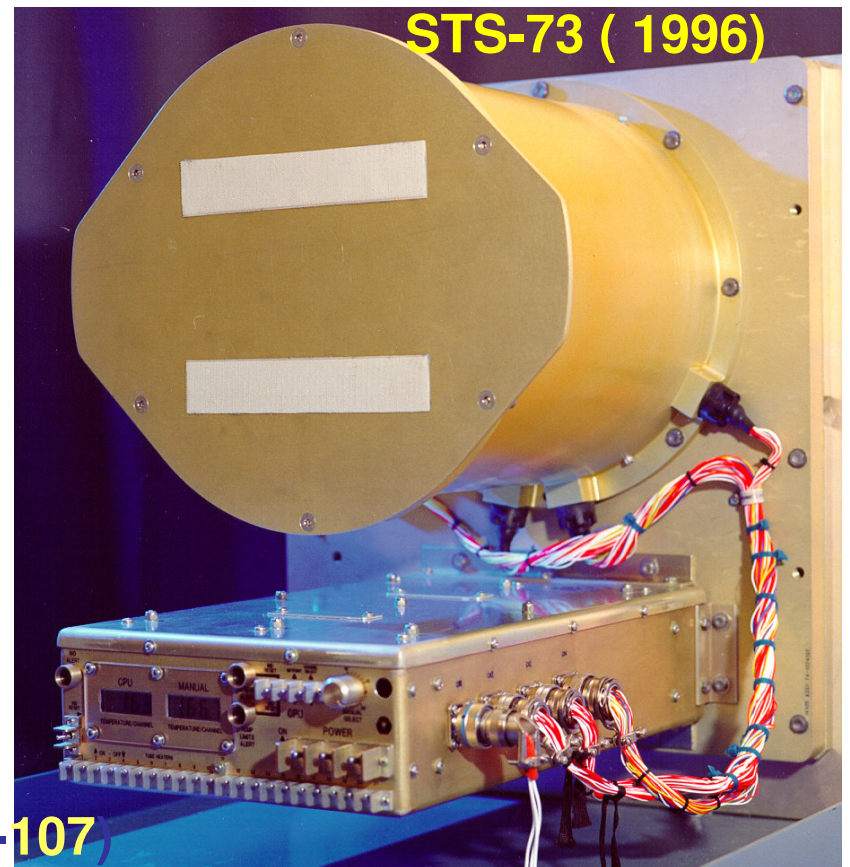
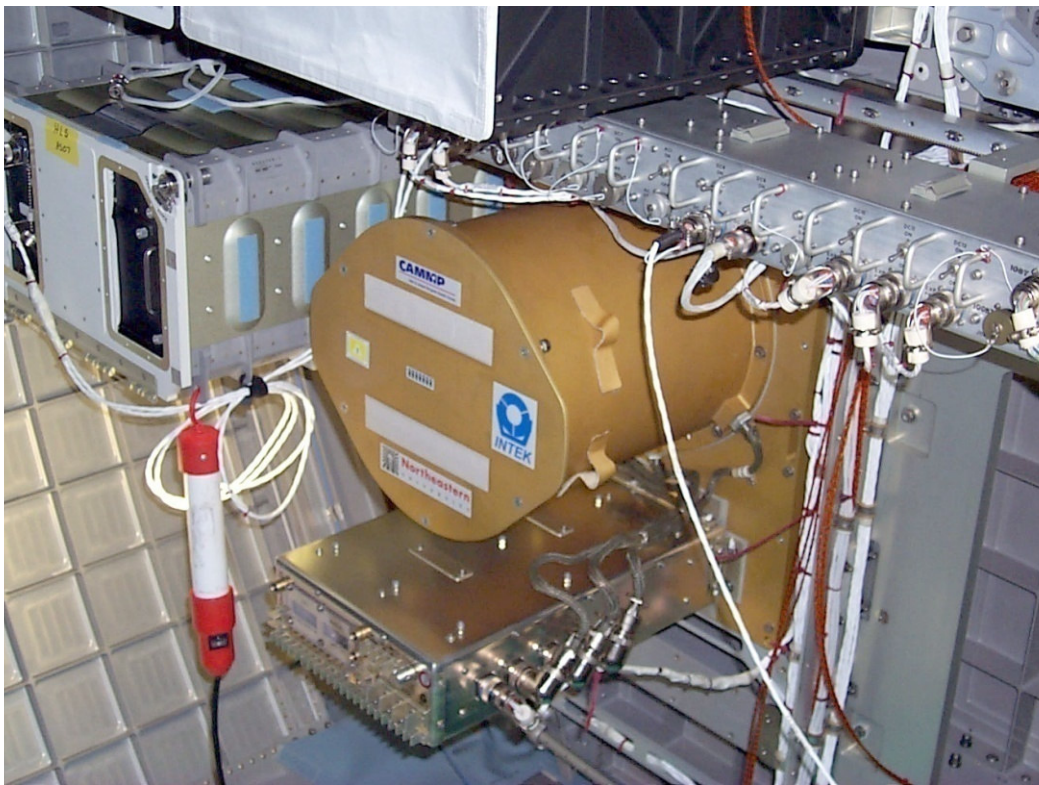
Pictured above is the Commercial Vapor Diffusion Apparatus inside the CRIM.



# **ZCG (Zeolite Crystal Growth) FURNACE ON THE SPACE SHUTTLE – *Al Sacco Jr. and N. Bac***

## **Specs**

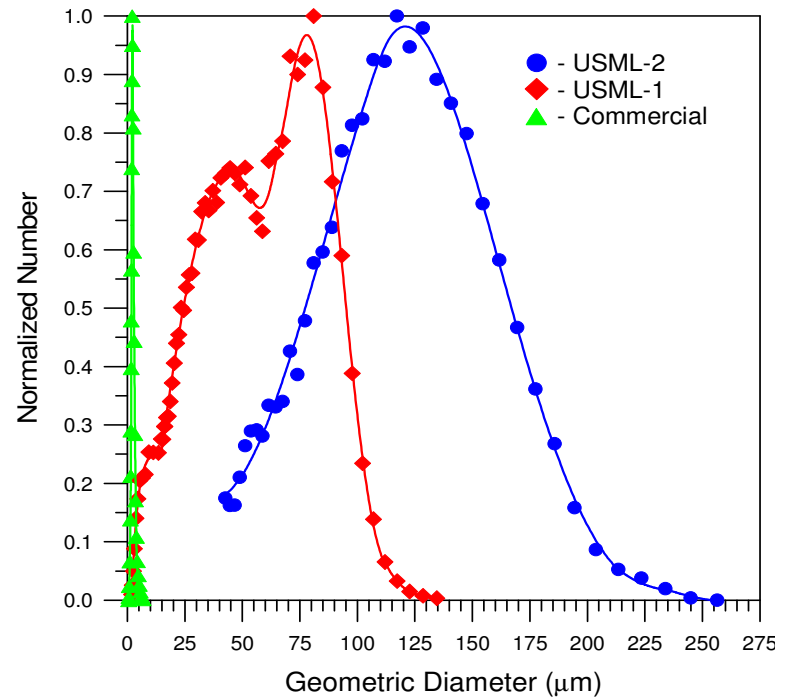
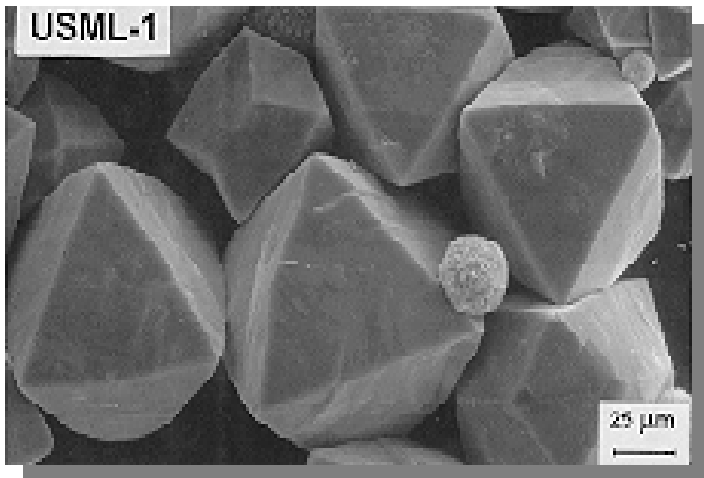
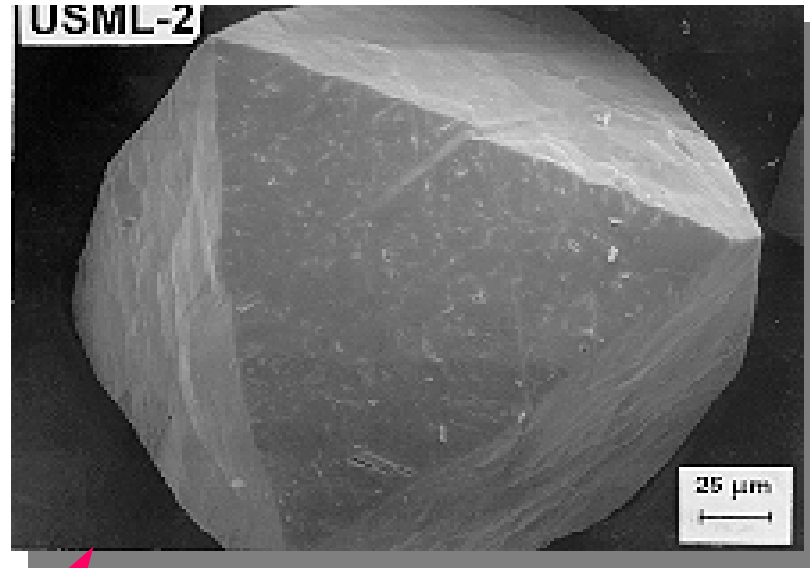
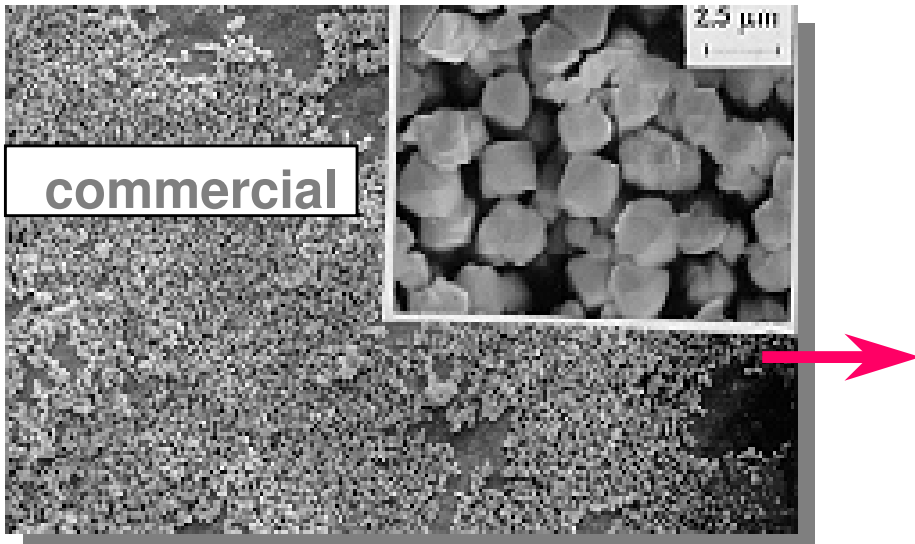
- **Power (heat-up) : 150 - 200 W**
- **Power (steady state) : 90 - 170 W**
- **Weight ( loaded) : ~ 75 kg**
- **Temperature : 88 - 190 °C.**
- **Samples : 38 autoclaves**



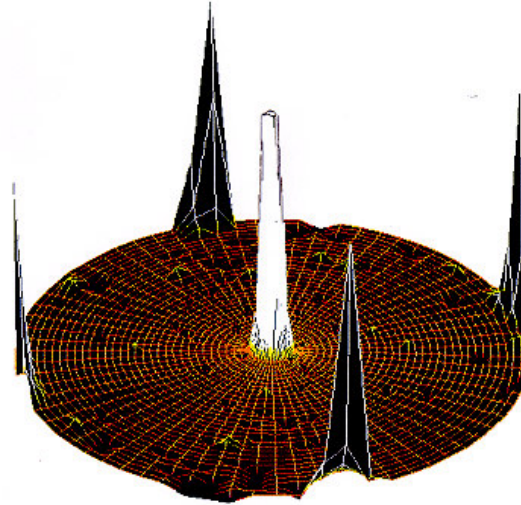
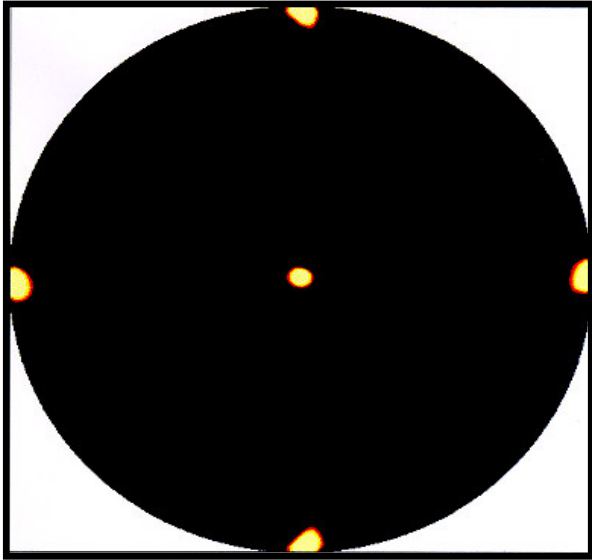
**ZCG Furnace was lost when Columbia (STS-107)  
Shuttle burned as it entered the atmosphere 1/2/2003**



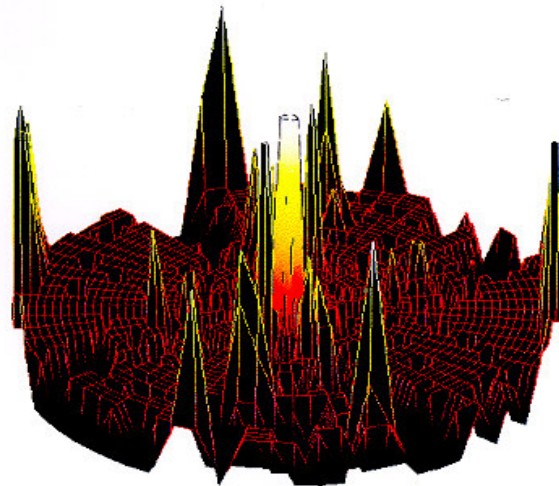
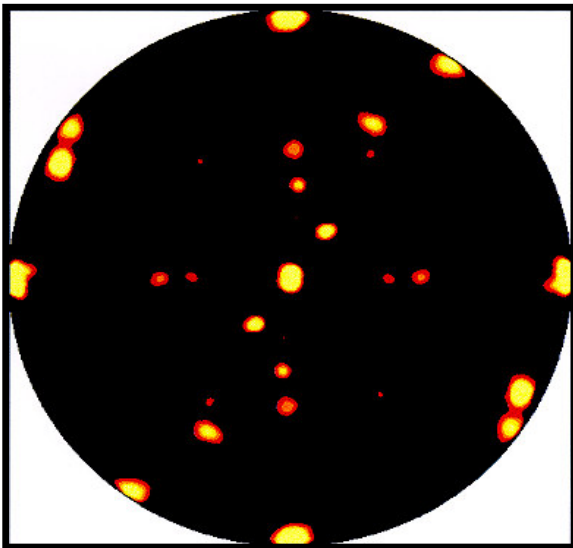
# Space Development - Zeolite X



# Single Crystal X-Ray - Zeolite A

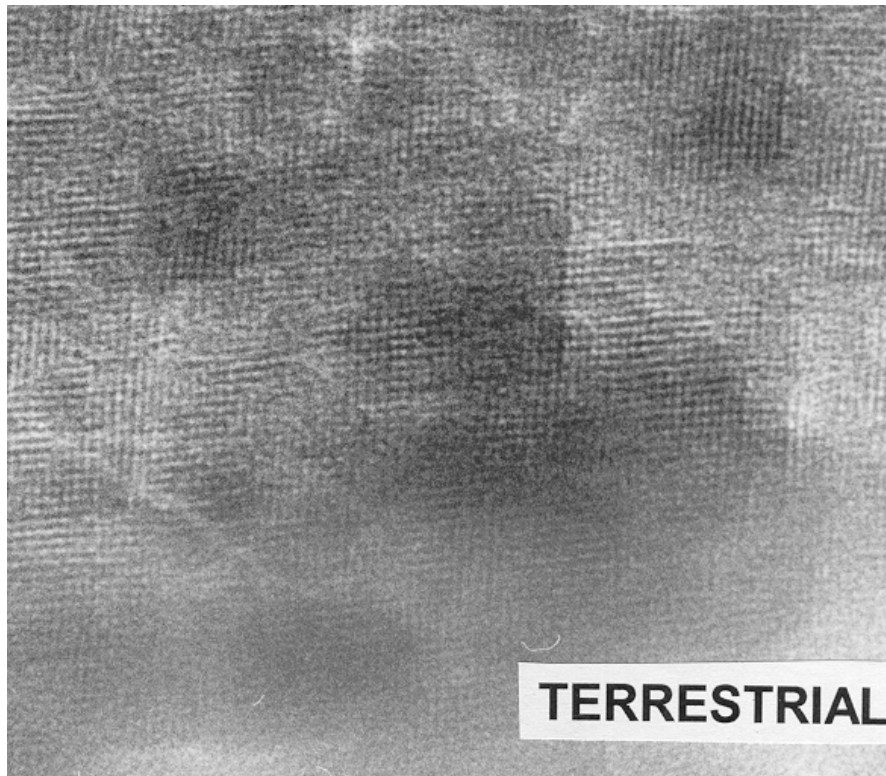


**SPACE**

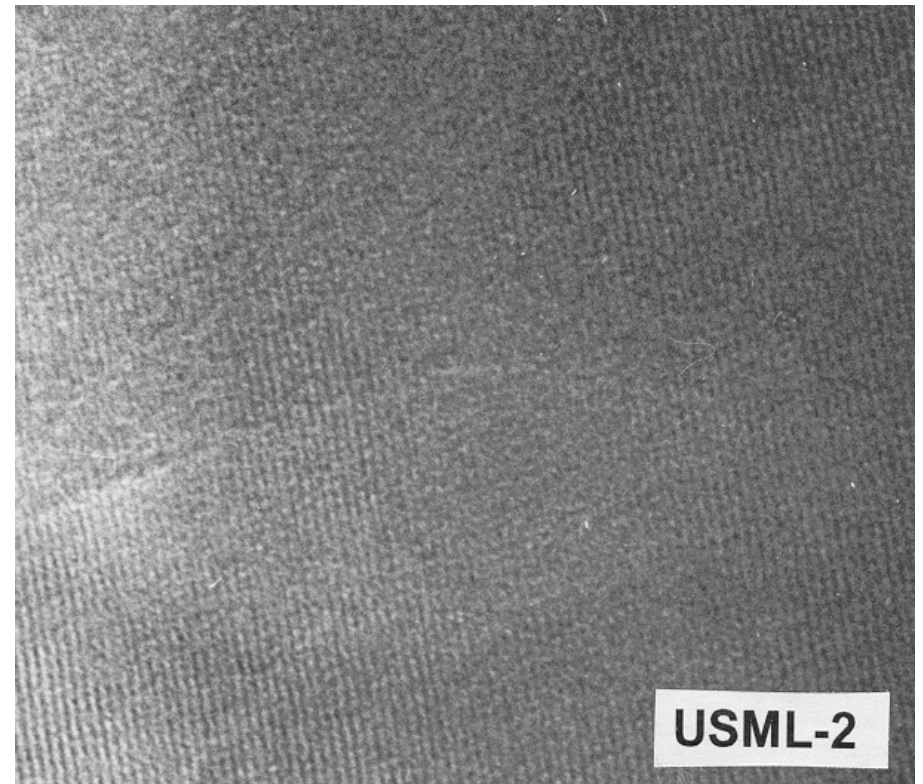


**TERRESTRIAL**

# Transmission Electron Microscope (TEM) Zeolite Beta- Defect-Free Crystal



**Ground**



**Space**

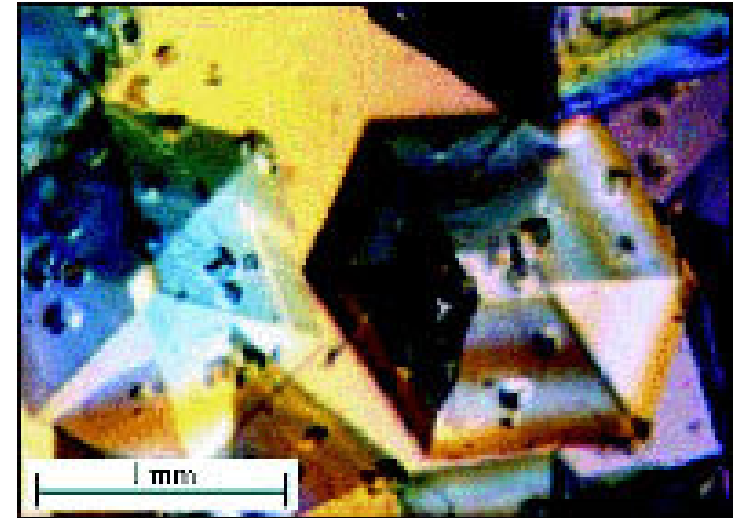
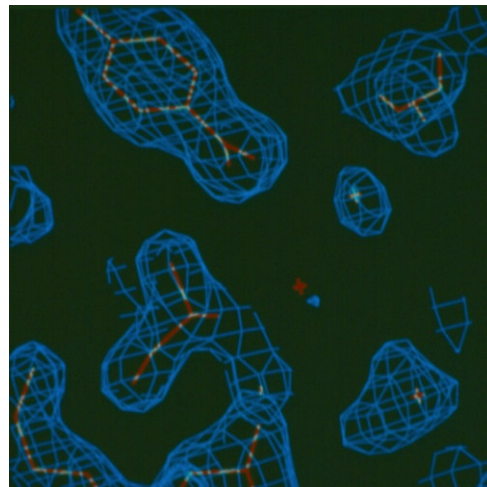
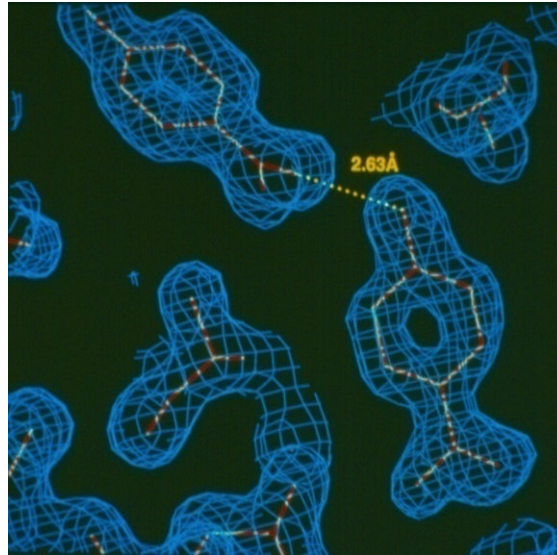


# PROTEIN CRYSTAL GROWTH

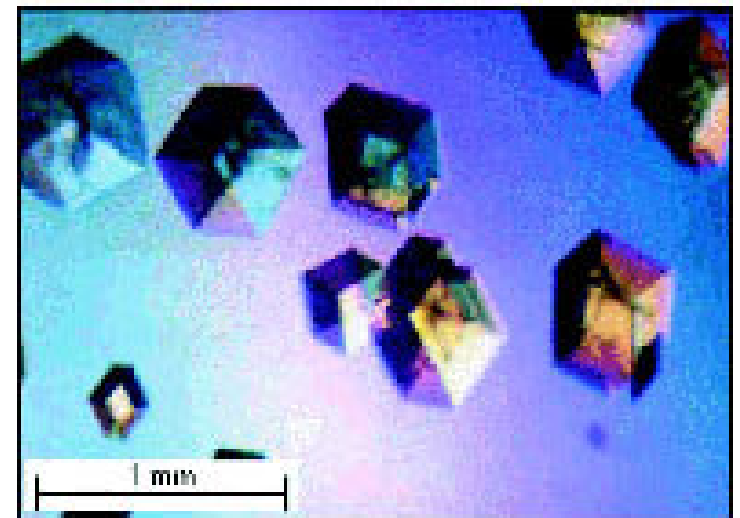
Commercial Protein  
Crystal Growth.  
Space grown crystals  
become  
Benchmarks.

Structures are better  
defined

**Impact :**  
**DESIGN OF NEW  
ANTIVIRAL DRUGS**



(a)



(b)

**a) Space    b) Terrestrial**

Courtesy of Prof. Larry Delucas , UAB  
The Center for Biophysical Sciences and Engineering  
(CBSE)

# CONCLUSION –Space Results



**STS-73 Columbia Crew**

- Large and structurally defect-free zeolites and proteins are grown in space.

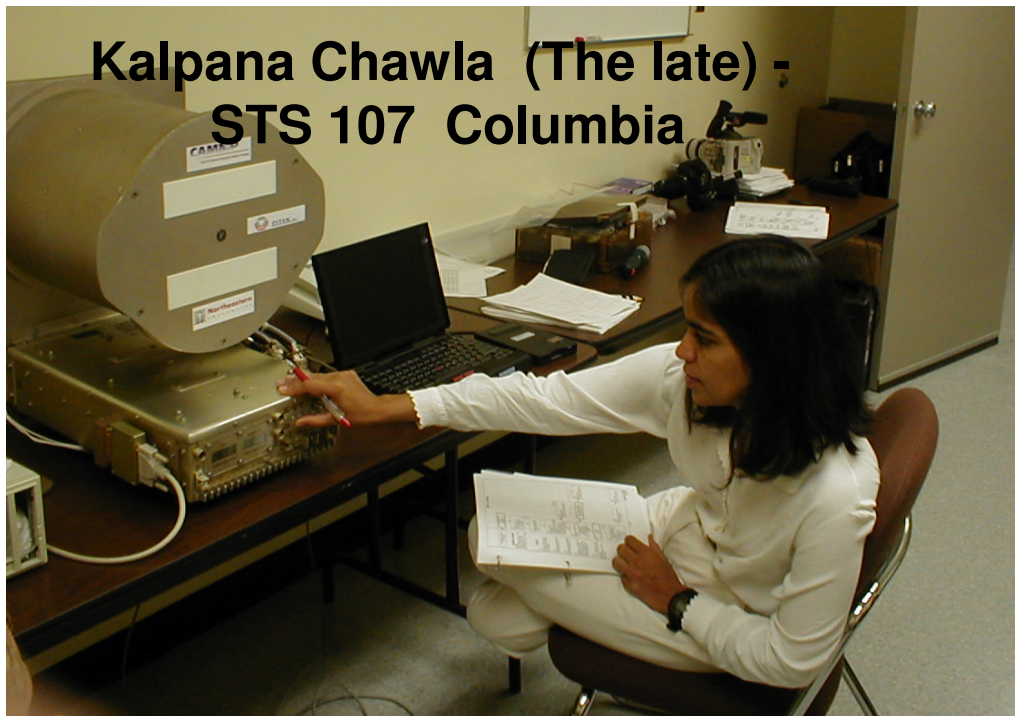
*These become benchmark crystals.*

- *AFM, results indicate smooth surface for space grown zeolite crystals with distinct growth planes.*
- *Knowledge base from space grown products enable us to synthesize them better on earth.*

# ASTRONAUTS AND COSMONAUTS TRAINED ON THE ZCG EXPERIMENT

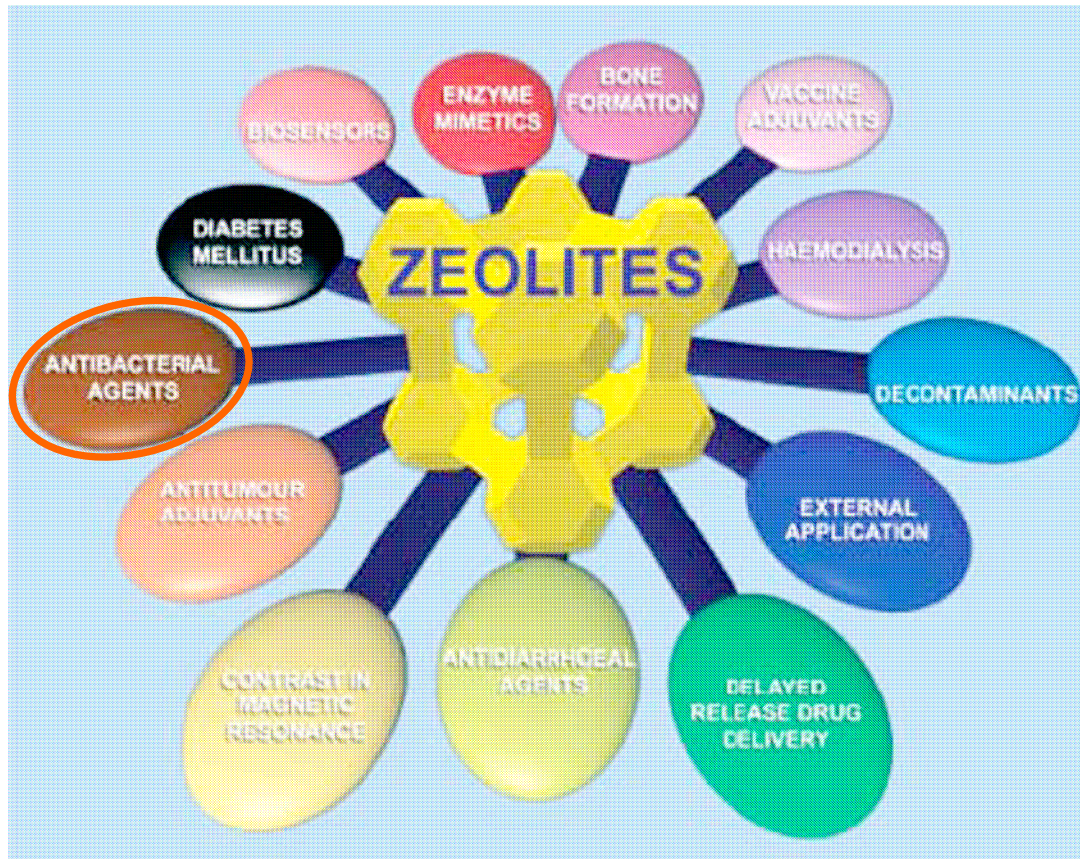
Bonnie Dunbar - STS-50 (1992)  
Albert Sacco Jr. - STS-73 (1995)  
Vladimir Dezhurov - ISS Inc. 3 (2000)  
Yuri Oniferenko - ISS Inc. 4 (2001)  
Carl Walz - ISS Inc. 4 (2001)  
Peggy Whitson - ISS Inc. 5 (2001)  
Ken Bowersox - ISS Inc. 6 (2002)

STS – Space Shuttle Columbia flight crew  
ISS – International Space Station Crew  
Inc = Increment # on orbit





# Applications - Zeolites in Medicine



- Known biological properties
- Long term stability
- Ability to reversibly bind to small molecules
- Size and shape selectivity
- Low cost

# Silver Ion, Ag<sup>+</sup>

- Antibacterial effect known since the ancient times
- Strong antibacterial activity
- High stability
- Very broad spectrum
- Exerts its effect through binding to bacterial DNA and inhibiting the most important metabolic activities of the cell such as transport processes and respiration.
- Metallic silver has only slight antibacterial effect when compared to Ag<sup>+</sup>.

# PU-Zeolite Nanocomposites

- Powder form of zeolites limit their use especially in manufacturing field.
- Zeolites can be incorporated into medical grade polyurethanes (PU)
- Antibacterial effect of Ag<sup>+</sup>-zeolites may contribute to the efficacy of PU in biomedical applications.



# Results – Microbiology

- Antibacterial effect of composites

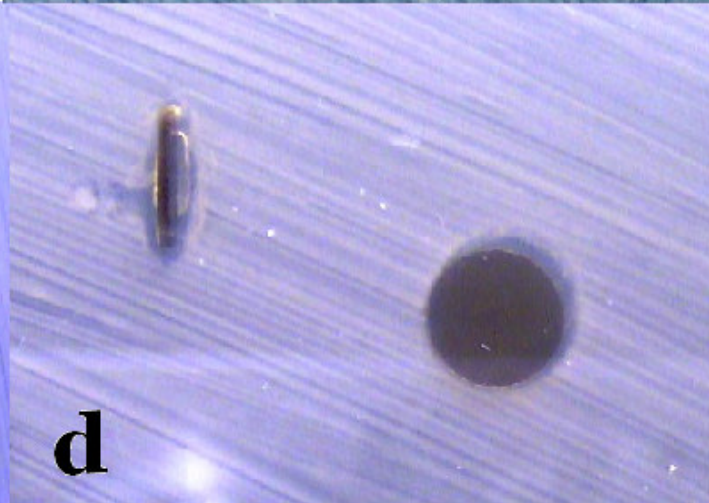
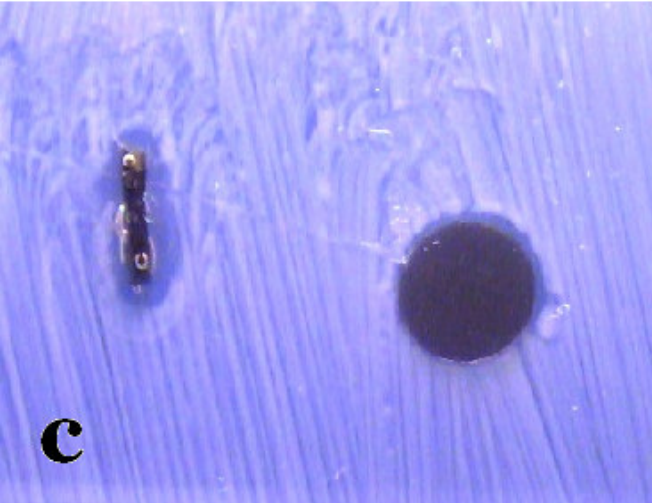
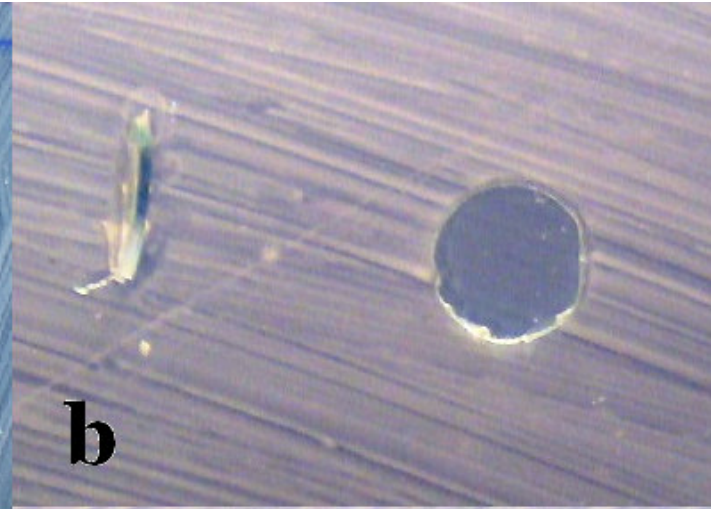
**a: Ciprofloxacin**

**b: PU**

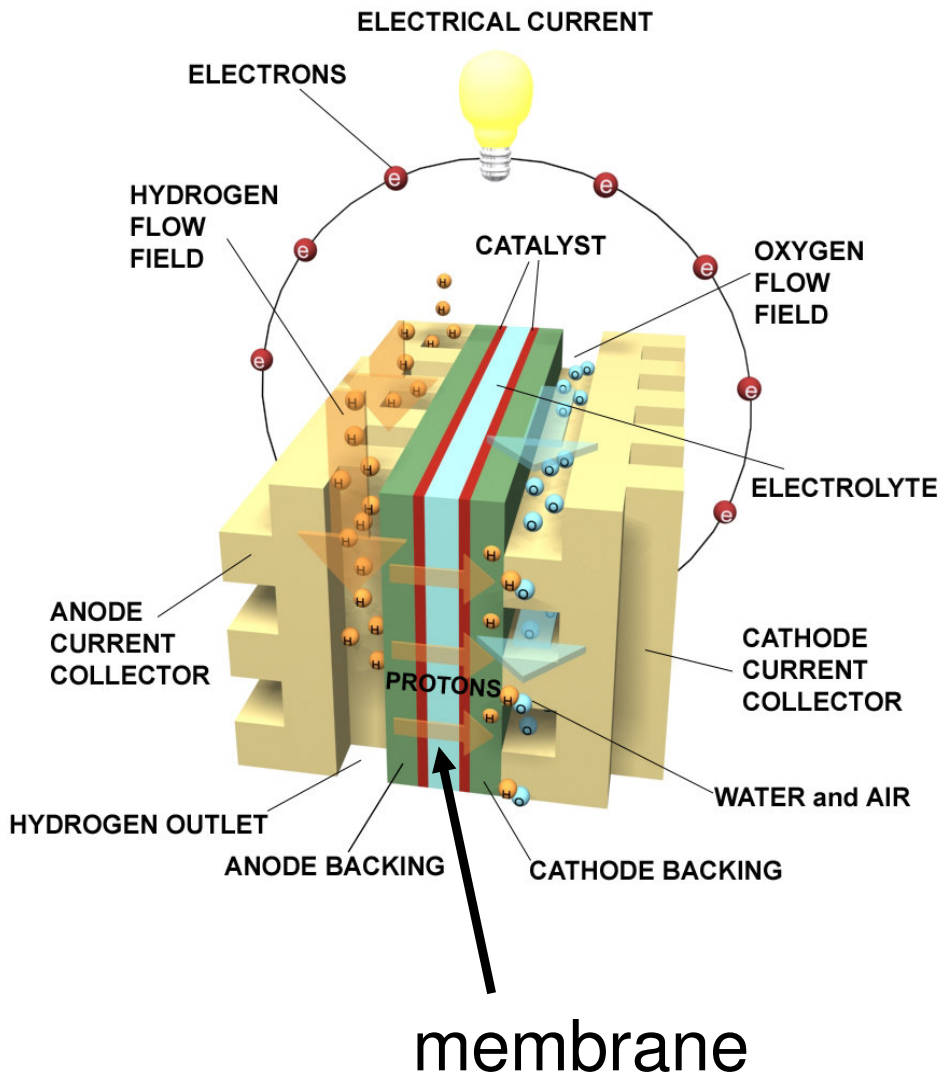
**c: PU-cAgBeta**

**d: PU-AgX**

**e: PU-AgA**

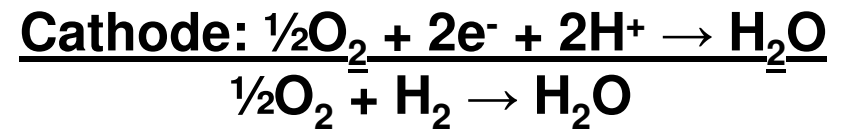
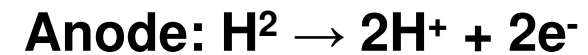


# Application of Zeolites in PEM Fuel Cells

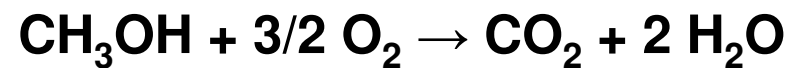
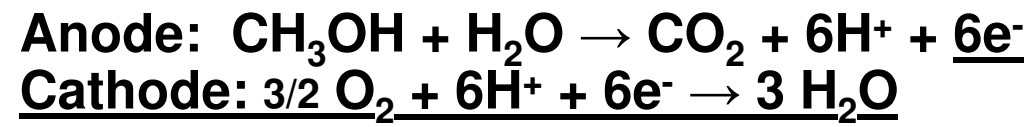


## Reactions:

### PEMFC



### DMFC



# Polymer Electrolyte Fuel Cells (PEMFC) Applications- Anode, Polymer Electrolyte, Cathode

## Limitations with current perfluorosulfonic acid membranes (Nafion):

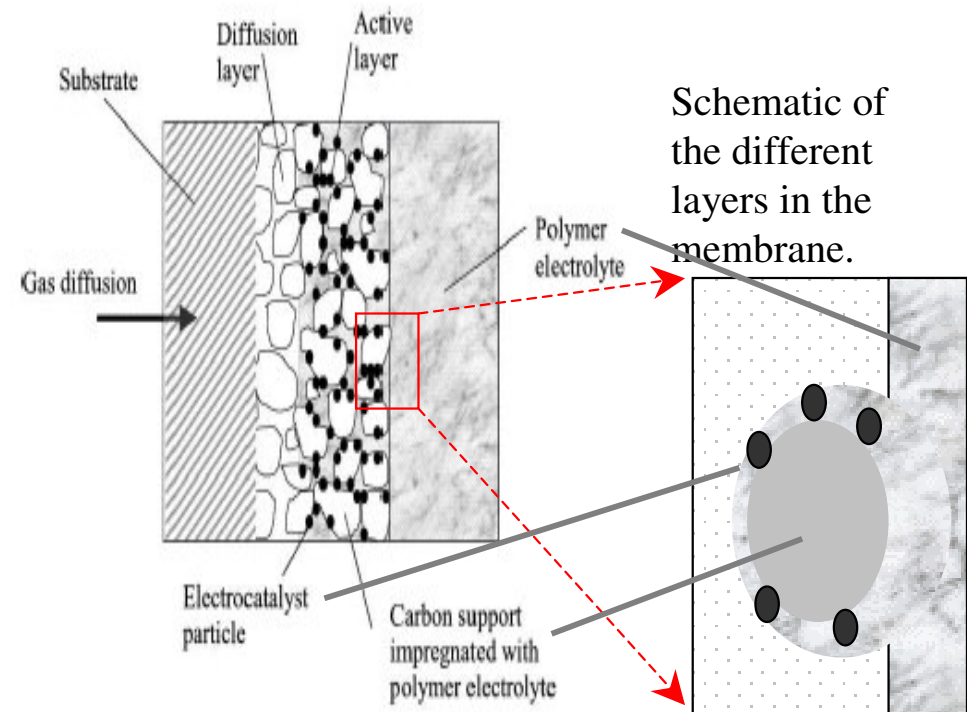
- Loss of conductivity when dehydrated
- Low operating temp. ( 80 C)
- High cost

## Motivation for Elevated Temperature (100°C-200°C) PEM Fuel Cell Operation:

- Enhanced kinetic rates
- Lower CO poisoning
- Improved water and thermal management
- Alleviate system integration issues

## Requirement of New Polymer Electrolyte Membrane for High Performance PEMFC

- Cheap, high T<sub>g</sub> temperature and long durability
- High proton conductivity at elevated temperature and lower relative humidity

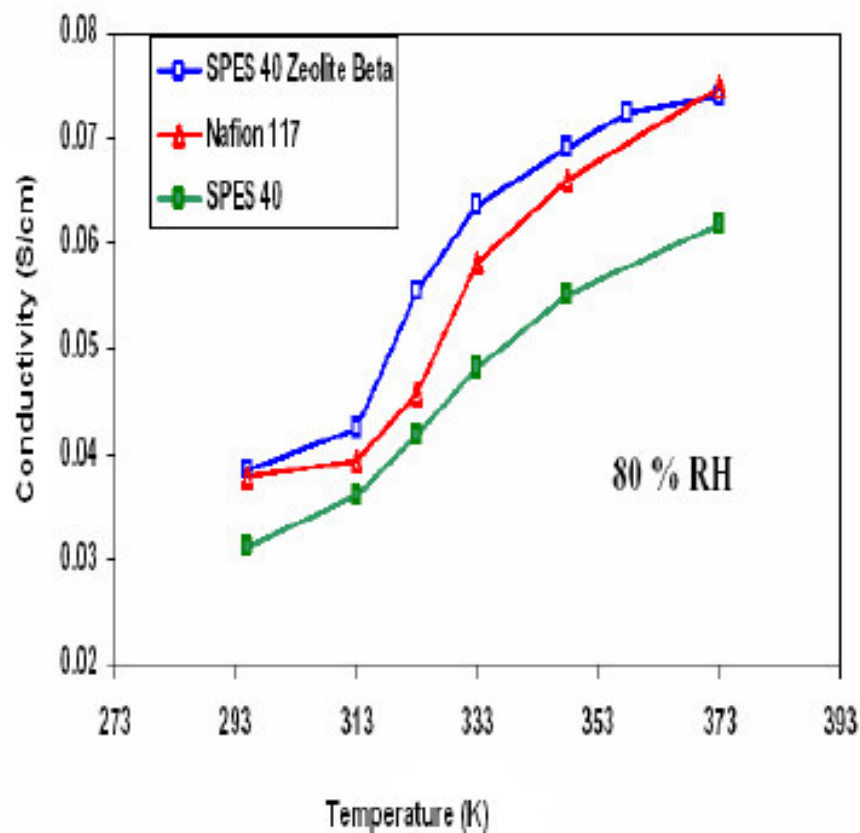


P. Costamagna, S. Srinivasan, *J. Power Sources*, 102 (2001) 242

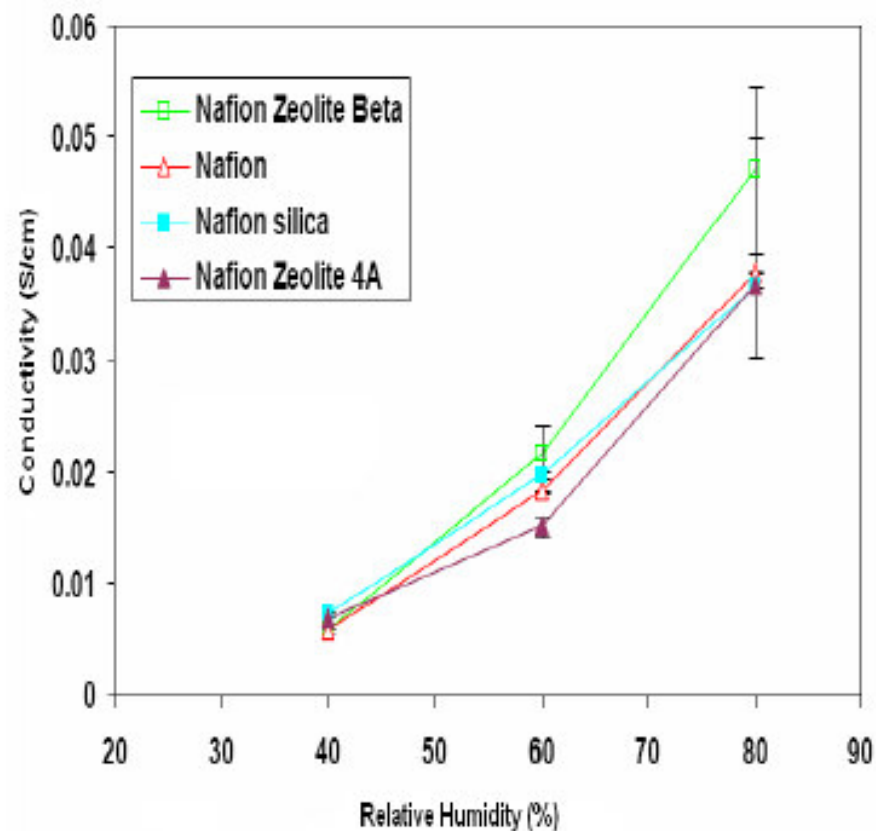




# *Effect of inorganic additives on proton conductivity*



(a)



(b)

# SUMMARY

Knowledge base from space grown advanced materials (zeolites and protein) results in spin-offs for new products for the society. Some of these are:

Antibacterial Zeolites -

New Antiviral drug design ( Proteins)

Nanocomposite zeolite-polymer fuel cell membranes. Portable power, or utilization of hydrogen energy in the future

Microencapsulation of fragrance in zeolites for extended release in detergents / softeners

# Thank you for the opportunity



## ACKNOWLEDGEMENTS

Astronaut Prof. Al Sacco Jr.  
Dr. Juliusz Warzywoda  
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Erce Sengul  
Berker Fıçıcıllar